



- Maximum efficiency
- Low no load voltage for safety reason
- Able to operate with generators
- Designed for Heavy Industrial Use
- Adjusting the sensitivity of current with digital display
- Fan on demand system
- Capable of working with up to 100m welding cable
- Adjustable arc start time
- MMA with any kind of electrodes, including cellulosic.

**TIG Mode**

- Lift-TIG available

**Extra Functions**

- Hot Start
- Arc Force
- Anti Stick (VRD Optional)
- Remote Control (Optional)

**Usage Areas**

- Shipyards
- Off-Shores
- Industrial Facilities
- Pipe Lines
- Maintenance and Repair Applications

**Inverter**



Input Voltage	V	3 Phase, 50/60 Hz, 380 V ±%15
Installed Power	kW	15
Fuse (delayed action)	A	32
No Load Voltage	V	22
Current Range	A	20-400
Duty Cycle at (40°C)	%60 %100	400A / 310A
Standards		<b>EN IEC 60974-1 / EN IEC 60974-10</b>
Protection Class	IP	21S
Insulation Class		H
Dimensions (L*W*H)	mm	605 / 330 / 565
Weight	kg	49

**STANDARD & OPTIONAL EQUIPMENTS**

This order code covers the welding machine and all of the equipments

3021000096



1021000061



2020900647



2020900648



6051900088  
(Optional)



6000000444

Perfect welding capability for all types of electrodes with Ø 2,0 - 6,0 mm diameter.